

Laser Cutting

- 1 off Amada 3KW Ensis Fibre Laser

Punching

- 1 off Trumpf T500 Cnc Punching machine 6mm 22 ton
- 2 off Trumpf T1000 Cnc punching machine 6mm 22 ton

Folding

- 2 x Amada 7 Axis Cnc Press Brake 3000mm
- 3 x Amada 7 Axis Cnc Press Brake 2500mm
- 1 x Amada HFE 7 Axis press Brake 2000mm
- 2 x Megaform 2 Axis Press brake 1250mm
- 1 x Guifil 2 Axis Press Brake 1250mm
- 3 x Promecam manual Press Brakes 1250mm

Shearing

- 1 off 2500mm x 6mm Safan Guillotine. Programmable with touch screen control. Euromac 200/4 Corner Notcher 6mm

Welding

- 5 off 350 Amp Mig Welders
- 4 off 300 Amp Tig Welders
- 1 off Plasma Cutter
- 1 off Grindmaster 900mm belt graining machine

Spotwelding

- 4 off Meritus 30KVA water cooled spotwelders
- 1 off Studwelding gun
- 1 off Clinch Spot Machine

Inserters

- 3 off Haegar Inserting machines with automatic bowl feeds
- 1 off Sertabush

Machining

- 1 off Triumph DRO Lathe
- 1 off Emi-Mec Auto Sprint capstan lathe
- 1 off Bridgeport Mill
- 3 off Pillar Drills

Sawing

- 1 x Extrusion Saws
- 1 x Bandsaw

Design & Technical

- 3 Seats Radan design software with full 3D capability
- Production/manufacturing bar-coding control software (Mietrak)

Transport

- 2 x 1 ½ ton Forklift Trucks
- 2 x Curtain Side 3.5 ton Lorry
- 1 x 1 ton SWB Van